

## GROUP 32

# POWER PLANT MOUNT

### GENERAL

#### OUTLINE OF CHANGE

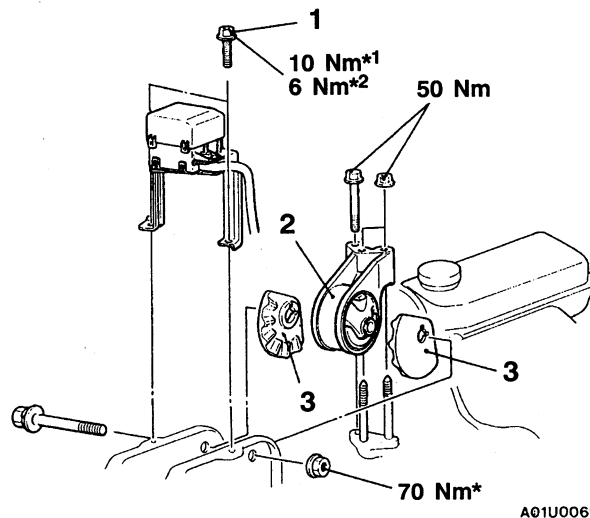
- The service procedures for the engine mounting have been added to correspond to the addition of the diesel-powered vehicle.  
Applicable models: 1900D

### ENGINE MOUNTING

#### REMOVAL AND INSTALLATION

##### Pre-removal Operation

- Jack Up the Engine and Transmission Assembly Until There is no Weight on the Engine Mount Bracket Insulator.



##### Removal steps

- A◄
1. Bolts <Vehicles with A/C>
  2. Engine mount bracket
  3. Engine mount stopper

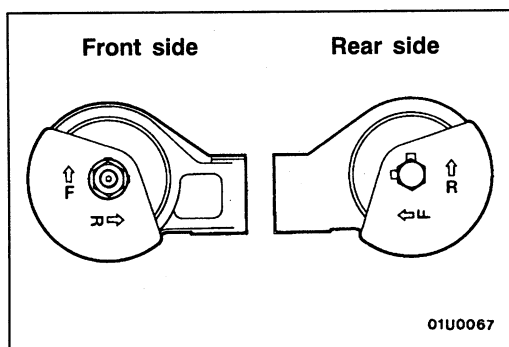
##### Caution

- Mounting locations marked by \* should be provisionally tightened, and then fully tightened when the body is supporting the full weight of the engine.

##### NOTE

\*1: Flange screw

\*2: Washer assembled bolt



### INSTALLATION SERVICE POINT

#### ►A◄ ENGINE MOUNT STOPPER INSTALLATION

- (1) At the front, install so that the arrow with the "F" mark is facing upward.
- (2) At the rear, install so that the arrow with the "R" mark is facing upward.